

船用人孔盖（钢质、铝质）

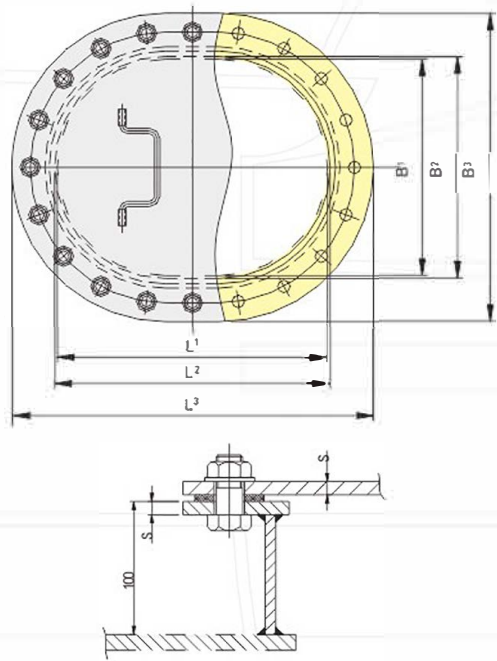
CB/T4392-2014

Marine manhole cover (steel, aluminum)

本产品用于各类船舶的油、水舱、空舱和箱柜的人孔开口上，安装在舱底、甲板、隔壁平直部位。

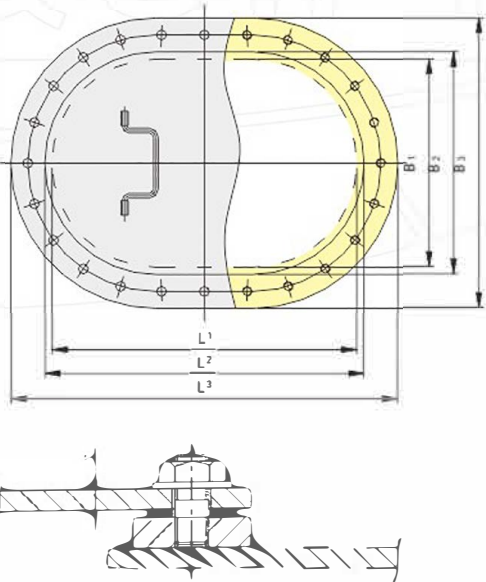
This product is used for manhole on the oil tanks, water tanks, void tanks and other tanks onboard various ships, it is fixed at flat positions of the hold bottom , deck and bulkhead.

A 型-人孔盖
Model A - manhole cover



类型 Model	公称尺寸 Nominal size	L1	L2	L3	B1	B2	B3	S	紧固件 Fastenings		重量 Weight Kg
									直径 Diameter	个数 Quantity	
A	450 × 350	450	470	570	350	370	470	4	M20	16	23.2
											30.8
											36.9
											45.8
	600 × 400	600	620	720	400	420	520	6	M20	20	48.8
											59.2
											69.3
											79.6
	800 × 600	800	820	920	600	620	720	8	M20	26	52.4
											65.8
											78.2
											90.2

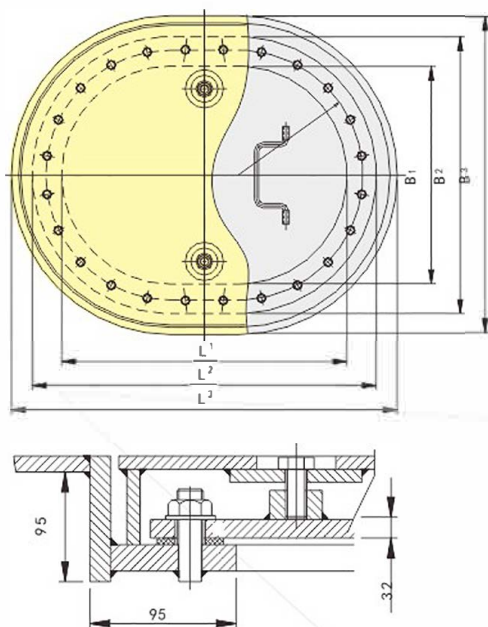
B 型-人孔盖
Model B - manhole cover



类型 Model	公称尺寸 Nominal size	L1	L2	L3	B1	B2	B3	S	紧固件 Fastenings		重量 Weight Kg
									直径 Diameter	个数 Quantity	
B	450 × 350	450	470	570	350	370	470	4	M20	16	28.9
											33.8
											37.2
											41.2
	600 × 400	600	620	720	400	420	520	8	M20	20	49.5
											55.6
											61.2
											67.6
	800 × 600	800	820	920	600	620	720	12	M20	26	67.2
											75.2
											82.8
											89.9
	800 × 400 (椭圆型)	800	830	930	400	430	530	14	M20	24	56.8
											63.2
											69.2
											76.2

C型-人孔盖

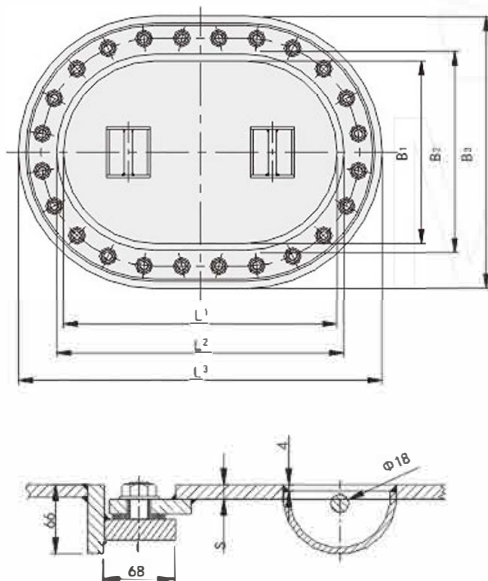
Model C - manhole cover



类型 Model	公称尺寸 Nominal size	L1	L2	L3	B1	B2	B3	S	紧固件 Fastenings		重量 Weight Kg
									直径 Diameter	个数 Quantity	
C	450×350	450	570	650	350	470	550	10	M20	16	116.6
								12			121.6
								14			128.6
	600×400	600	720	800	400	520	600	10		20	136.1
								12			142.2
								14			149.5
	800×600	800	920	1000	600	720	800	12		26	171.5
								14			182.6
								18			206.8
	800×400 (椭圆型)	800	930	1010	400	830	610	12		24	102.8
								14			118.2
								18			146.2

D型-人孔盖

Model D - manhole cover



类型 Model	公称尺寸 Nominal size	L1	L2	L3	B1	B2	B3	S	紧固件 Fastenings		重量 Weight Kg
									直径 Diameter	个数 Quantity	
C	450×350	450	570	620	350	470	520	14	M20	16	73.1
								16			81.6
								18			90.2
	600×400	600	720	770	400	520	570	14		20	83.6
								16			88.8
								18			94.8
	800×600	800	920	970	600	720	770	14		26	108.4
								18			120.6
								20			149.8
	800×400 (椭圆型)	800	930	980	400	530	580	14		24	89.4
								16			102.5
								18			127.8

标记示例

- (1) 通孔尺寸 600×450mm, 盖板厚度S为12mm的A型人孔盖: 人孔盖 A600×450-12 CB/T19-2001
 (2) 通孔尺寸Ø600mm, 盖板厚度S为10mm的C型人孔盖: 人孔盖 C600-10 CB/T19-2001

Example of designation

- (1) A type manhole cover with a hole dimension 600×450mm, cover plate thickness S 12mm is designated as follows :
 Manhole cover A600×450-12 CB/T19-2001
 (2) C type manhole cover with a hole dimension Ø600mm, cover plate thickness S 10mm is designated as follows :
 Manhole cover C600-10 CB/T19-2001